

# **CP** Range



**Redefining** Flow Control

for Quarter-Turn Valves

### **Rotork Actuators – Quality Controlled**

Rotork is a global leader in valve actuation technology. We provide a comprehensive range of valve actuators, controls and associated equipment, as well as a variety of valve actuator services including commissioning, preventive maintenance and retrofit solutions.

Rotork Fluid Systems specialises in the production and support of fluid power actuators and control systems. We are dedicated to providing the marketplace with the latest technology, consistently high quality, innovative design, excellent reliability and superior performance. Rotork Fluid Systems maintains dedicated engineering groups for Applications, Product Improvement and New Product Development so that our customers can gain all the benefits that ever advancing technologies have to offer and to ensure our efforts are in step with the continually evolving needs of our customers.

Most importantly, we have a long-standing commitment to meeting the special needs of a wide range of applications including: oil and gas exploration and transportation; municipal water and wastewater treatment; power generation; and the chemical and process industries.

With engineering and manufacturing expertise going back to 1957, we have tens of thousands of successful valve actuator installations throughout the world.

## **CP Range – Compact Pneumatic Actuators**

### Reliability by Design

CP range actuators are a versatile, modular, scotch yoke design available in both double-acting and spring-return configurations. The compact and efficient design yields surprisingly high torques even at low pressures. The design concepts found in Rotork's large, heavy-duty actuators has been applied to the CP range, which brings heavy-duty actuator qualities to small, quarter-turn actuators.

#### Safety by Design

The CP range has been designed to be inherently safe and serviceable. The springs, within the cartridge on the inboard side of the pneumatic cylinder, are contained by the piston and piston rod thus eliminating the possibility of inadvertent release of spring force. The design also allows access to the piston seal without disassembly of the spring cartridge.

#### **High Performance by Design**

Product enhancements have resulted in an even more compact and lighter actuator that produces more torque output while retaining a robust, dependable design.





## **CP Range Quarter-Turn Pneumatic Actuators**





The CP range modular design enables complete actuators to be easily configured for a variety of applications. Most components are common to both double-acting and springreturn configurations. Different springs may be used with the same spring container to yield different torque characteristics and can be changed with ease if necessary. Jackscrew manual overrides may be easily fitted at any time, even in the field.



### Inside the CP Range Actuator<sup>1</sup>

Every Rotork Fluid Systems actuator is built to provide long and efficient service with minimum maintenance. The design, engineering and materials used in their construction ensure optimum performance even in the harshest of environments.

<b>Operating Pressure:</b>	Up to 12 bar (174 psi)					
Torque Output:	Up to 4,500 Nm (3	9,828 lbf.in)				
Temperature Ranges:						
Standard <sup>.</sup>	-30 to 100 °C	(-22 to 212				

Standard:	-30 to 100 °C	(-22 to 212 °F)
High:	-20 to 160 °C	(-4 to 320 °F)
Low:	-40 to 160 °C	(-40 to 320 °F)
Extreme Low:	-60 to 160 °C	(-76 to 320 °F)

#### Efficiency and Long Life

Extended service life is provided by precisely aligned and balanced steel/bronze/teflon piston rod support bearings. These bearings elliminate the misalignment, higher friction and wear found in other designs.

#### **Corrosion Resistance**

Enhanced seal and bearing life as well as excellent wear resistance are provided by treating all wearing surfaces with either electroless-nickel/chromium plating or a nitro-oxidation process. These processes provide increased surface hardness, reduced surface roughness and extremely high resistance to corrosion.

#### **Easy Mounting of Accessories**

NAMUR topworks mounting interface facilitates easy installation of industry standard switch box and positioner assemblies. Likewise, the valve interface conforms to ISO 5211.

#### **Environmental Protection**

O-ring sealing provides protection certified to IEC IP66M, IP67M.

#### Robust Yet Lightweight Design

A ductile iron housing provides an excellent strength to weight ratio. The intelligent CAD/CAM design eliminates all unnecessary mass yet allows for higher operating pressures than competitive designs.

#### **Available Options**

- Integral manual override
- Control systems
- Custom actuator-to-valve adaptors and stem couplings
- Custom paint specifications

1. The illustration and parts list contained on p4-5 are relevant for CP/D 35, 45, 55, 65 (double-acting) and CP/S 55, 65 (spring-return). See page 6 for equivalent information on CP/S 35 and 45.

CP range torque output and dimensional data are available for download on www.rotork.com







ITEM	DESCRIPTION	MATERIAL	QTY.
1	Stop Screw - Housing	Carbon Steel	1
2	Stop Nut	Carbon Steel	2
3	O-ring	Buna-N	2
4	End Flange	Ductile Iron	1
5	Piston	Carbon Steel	1
6	O-ring	Buna-N	1
7	Cylinder Tube	Carbon Steel	1
8	Washer	Carbon Steel	1
9	O-ring	Buna-N	1
10	Piston Retaining Bolt	Alloy Steel	1
11	Retaining RIng	Spring Steel	1
12	Key	Carbon Steel	1
13	Spring	Spring Steel	1
14	O-ring	Buna-N	*
15	O-ring	Buna-N	4
16	Bushing	Steel/Bronze/Teflon	1
17	Spring Pin	Spring Steel	1
18A	Axial Bar - Double-Acting	Alloy Steel	1
18B	Axial Bar - Spring-Return	Alloy Steel	1
19	Bushing	Steel/Bronze/Teflon	1
20	Housing Breather	Carbon Steel	1
21	Housing	Ductile Iron	1
22	Stop Screw - End Flange	Carbon Steel	1
23	Yoke	Ductile Iron	1
24	Tie Rod	Alloy Steel	4
25	Adapter Plate	Ductile Iron	1
26	Washer	Carbon Steel	2
27	Bushing	Steel/Bronze/Teflon	2
28	Yoke Pin	Alloy Steel	1
29	Output Shaft	Alloy Steel	1
30	Spring	Spring Steel	1**
31	Spring Container	Carbon Steel	1**

\* Quantity (2) for double-acting, (3) for spring-return.
 \*\* Spring-return units only.

#### Approvals and Industry Standards

- Actuators certified in accordance with ATEX 94/9/EC
- Actuators certified in accordance with PED Directive
- TR TS 010 and TR TS 012 Certificates of Conformity
- Complies with EN60529 (1991) + (A1:2000) for IP66M/67M
- Management system in accordance with ISO 9001:2008
- Certified suitable for use at SIL3 as a single device in accordance with IEC 61508
- ABS product design assessment

See publication PUB000-012 or rotork.com for SIL data.



### **Inside the CP Range Actuator**

The illustration and parts list on this page are applicable only to body size 35 and 45 spring-return units.

<b>Operating Pressure:</b>	Up to 12 bar (174 psi)
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Torque Output: Up to 800 Nm (7,000 lbf.in)

#### **Temperature Ranges:**

Standard:	-30 to 100 °C	(-22 to 212 °F)
High:	-20 to 160 °C	(-4 to 320 °F)
Low:	-40 to 160 °C	(-40 to 320 °F)
Extreme Low:	-60 to 160 °C	(-76 to 320 °F)

#### **Approvals and Industry Standards**

- Actuators certified in accordance with ATEX 94/9/EC
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See publication PUB000-012 or rotork.com for SIL data.

**ITEM DESCRIPTION** MATERIAL QTY. Stop Screw - Housing Carbon Steel 1 2 Stop Nut Carbon Steel 2 3 O-ring Buna-N 2 End Flange Ductile Iron 4 1 5 Piston Carbon Steel 1 6 O-ring Buna-N 1 Cylinder Tube Carbon Steel 7 1 Washer Carbon Steel 8 1 9 O-ring Buna-N 1 10 Piston Retaining Bolt Alloy Steel 1 11 **Retaining RIng** Spring Steel 1 12 Key (not shown) Carbon Steel 1 13 Spring (not shown) Spring Steel 1 O-ring 14 Buna-N 2 O-ring Buna-N 4 15 Bushing Steel/Bronze/Teflon 1 16 Axial Bar Alloy Steel 18 1 19 Bushing Steel/Bronze/Teflon 1 20 Housing Breather Carbon Steel 1 Ductile Iron 21 Housing 1 Stop Screw - End Flange 22 **Stainless Steel** 1 23 Yoke Ductile Iron 1 24 Tie Rod Alloy Steel 4 25 Adapter Plate Ductile Iron 1 Carbon Steel 26 Washer 2 Steel/Bronze/Teflon 27 Bushina 2 28 Yoke Pin Alloy Steel 1 29 **Output Shaft** Alloy Steel 1 30 Spring Spring Steel 1 31 O-ring Buna-N 1 32 O-ring Buna-N 1 Stainless Steel 33 Stop Nut 1





### **Model Number Designation**

Example Model Number	С	Ρ	/	S	055	-	100	A /	CB	-	MH	
<b>ACTUATOR TYPE</b> C = Compact Scotch Yoke												
<b>SUPPLY TYPE</b> P = Pneumatic												
<b>EXECUTION TYPE</b> S = Spring-Return D = Double-Acting								I.				
<b>CENTRE BODY SIZE</b> Nominal movemen 035, 045, 055, 065	it arm (	(mm)										
CYLINDER SIZE												
<b>TEMPERATURE</b> $A =$ Standard $B =$ High $C =$ Low $E =$ Extreme Low												
EXECUTION TYPEA=Double-ActingAA-EA=Spring-Return 55, 65 witCB, DB=Spring-Return 55, 65 witAL-EL=Spring-Return 35, 45 witCM, DM=Spring-Return 35, 45 wit	hout sj h spac hout sj h spac	oacer er oacer er										
MANUAL OVERRIDE TYPE M, MH												

#### **Extensive Product Range**

Rotork Fluid Systems offers the world's most extensive line of fluid power valve actuators. Products include low- and highpressure pneumatic, hydraulic and electro-hydraulic actuators and control systems. Scotch yoke, linear, and rack and pinion designs are available in both double-acting and spring-return configurations. We also manufacture special build actuators for subsea and nuclear power applications and specialty products including a hydraulic damper for swing check valves and a manually operated hydraulic power handwheel. Through other divisions, Rotork also offers complete lines of electric actuators, gearboxes, accessories, and associated flow control equipment.





# www.rotork.com

A full listing of our worldwide sales and service network is available on our website.

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Rotork are corporate members of the Institute of Asset Management



All Rotork Fluid Systems actuators are manufactured under a third party accredited ISO9001 quality assurance programme.

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